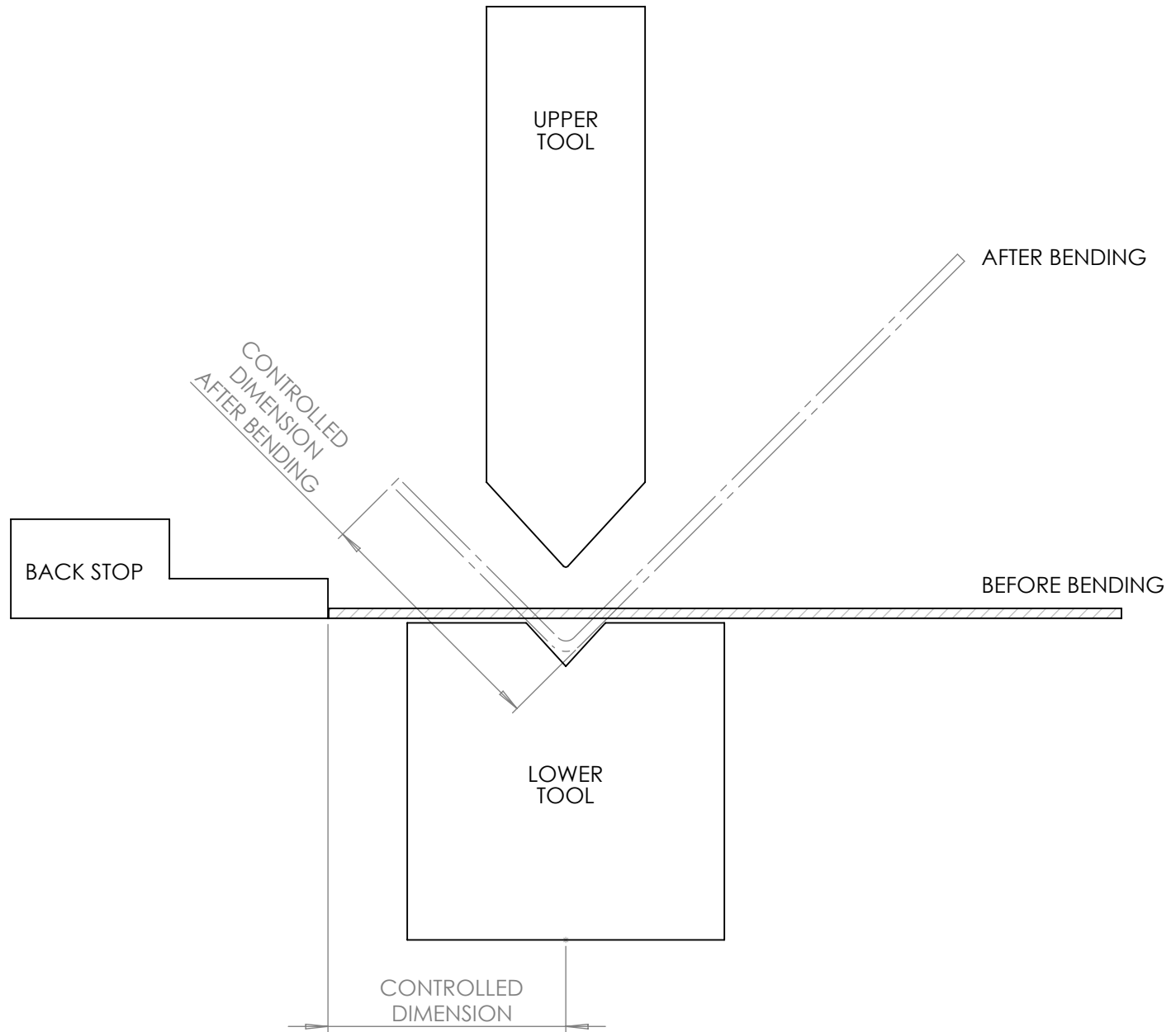
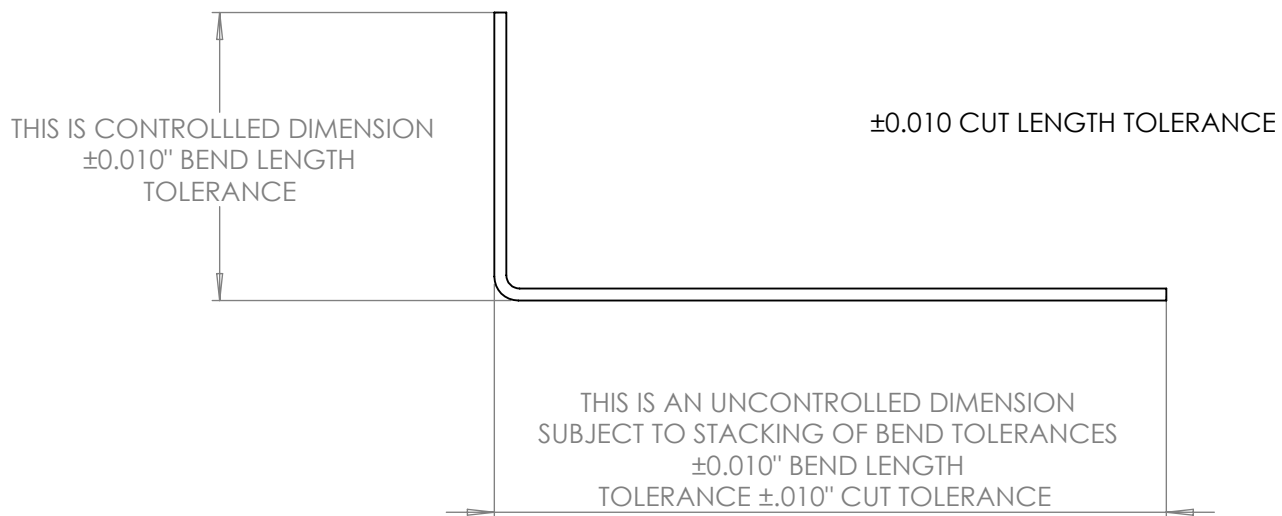


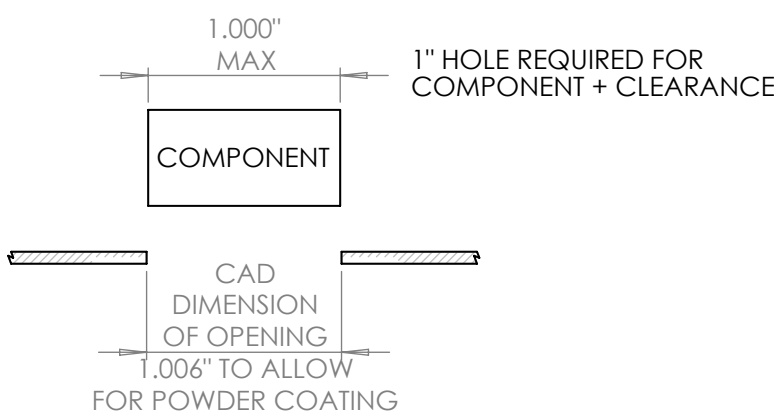
(A) BENDING PROCESS



(B) TOLERANCES ON BENT PART



(C) TOLERANCES COMPONENT CUTOUT



(D) STACKED TOLERANCE

